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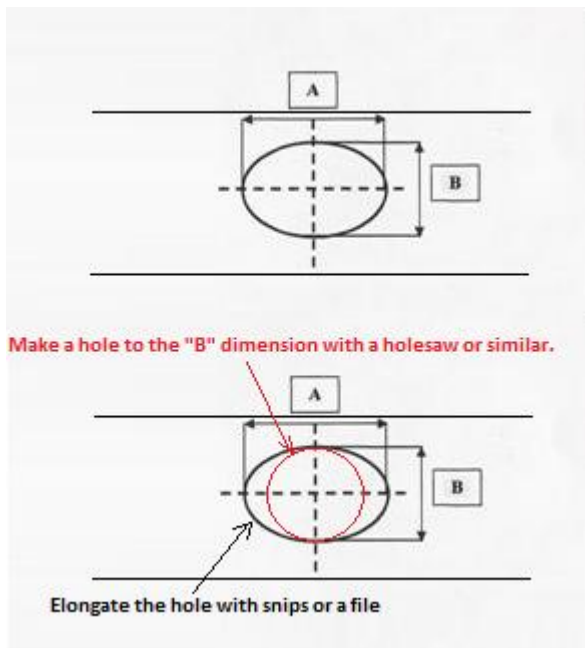
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“Empowering industry to accomplish – effectively, with safety & care for the environment”

INSTRUCTIONS FOR CREATING THE HOLE WHEN BRANCHING OVER 2 INCH

The plumBOSS Copper Branchforming System comes with an adjustable drill specifically designed to create the correct hole when branching all sizes up to NB50 (2”) Copper Tube Branch connections. To make the hole for branchforming above 2”, the following procedure has to be followed:



Suggested hole dimensions:

	Branch O.D.					
	KKBF65 2 ½"		KKBF75 3"		KKBF100 4"	
	A	B	A	B	A	B
Hole Size	42	37	50	42	80	60

Typically, this hole can be formed by using the appropriate holesaw size (B dimensions), then elongated with a Tin snip.

Tube Working Tools • Wrenches And Vices • Pipe Cutters • Pressure Testing Gear Sheet Metal Tools • Pipe Threaders • Test Plugs • Hole Saws
Drain Cleaning Equipment • General Tools • Valve And Meter Boxes