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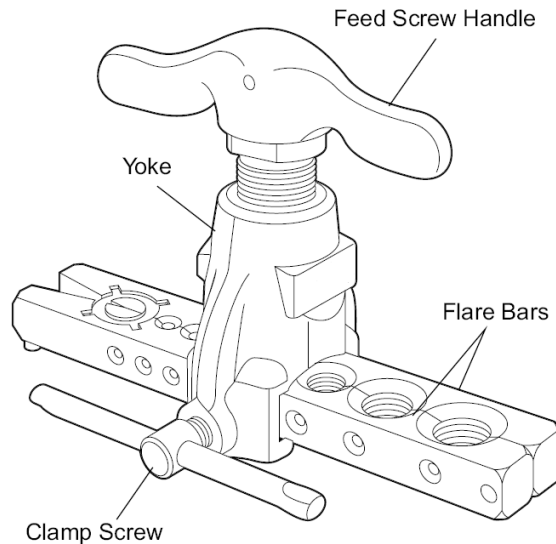
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*Importers and Manufacturers of Plumbing Equipment*

# S458 Flaring Tool

## Operating Instructions

Capacity: 1/2" through to 3/4"



1. Cut and ream tubing.
2. Back off feed screw handle and clamp screw to allow flaring bar to slide freely through yoke. Slide yoke to hinged end of flaring bars.
3. Insert tube to proper size opening and close flaring bars. Push tube up from bottom of tool until it is even with top of flaring bars.

**NOTE: Oversize or undersize flares can be made by adjusting tube position slightly above or below the top of flaring bars.**

4. Slide yoke forward over the tube until the arrow on the yoke meets the line on flaring bars. Tighten clamp screw firmly.
5. Turn feed screw handle clockwise until pressure kick-out releases. A few additional turns will burnish the flare.
6. Back off the feed screw handle as far as it will go. Release the clamp screw and slide the yoke back. Remove the tube. If the tube tends to stick, tighten the clamp screw against the tapered end of the bars to force them open.

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