

Reed Manufacturing Company

www.reedmfgco.com

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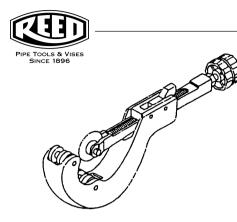
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PIPE TOOLS & VISES SINCE 1896



## Cutter Wheel Selection Chart

Cutter	Copper Aluminum, Brass, Steel Tubing	Stainless Steel Tubing	PE,PB PP, ABS	PVC	Heavy Wall Plastics
TC1Q	0	OSS	OP2	1-2PVC	1-2PVC
TC1.6Q	0	OSS	OP2	1-2PVC	1-2PVC
TC2Q	0	OSS	OP2	1-2PVC	1-2PVC
TC3Q	30-40	30-40SS	30-40P	3-6PVC	6QP
TC4Q	30-40	30-40SS	30-40P	3-6PVC	6QP
TC5Q	30-40	30-40SS	30-40P	3-6PVC	6QP
TC6Q	30-40	30-40SS	30-40P	3-6PVC	6QP
TC8Q	N/A	N/A	80P	680PVC	680PVC

#### Notes:

1.For less burr, use more gradual feed.

- 2. For long wheel life, avoid side pressure and feeding wheel into pipe too fast.
- 3.For cutting 6 48" (150-1300mm) pipe with air (pneumatic) power, consider REED Universal Pipe Cutters.

Heavy Wall Plastics		Copper Aluminum, Brass, Steel Tubing	Stainless Steel Tubing	PE,PB PP, ABS	PVC	Heavy Wall Plastics
1-2PVC	TC1Q	0	OSS	OP2	1-2PVC	1-2PVC
1-2PVC	TC1.6Q	0	OSS	OP2	1-2PVC	1-2PVC
1-2PVC	TC2Q	0	OSS	OP2	1-2PVC	1-2PVC
6QP	TC3Q	30-40	30-40SS	30-40P	3-6PVC	6QP
6QP	TC4Q	30-40	30-40SS	30-40P	3-6PVC	6QP
6QP	TC5Q	30-40	30-40SS	30-40P	3-6PVC	6QP
6QP	TC6Q	30-40	30-40SS	30-40P	3-6PVC	6QP
680PVC	TC8Q	N/A	N/A	80P	680PVC	680PVC

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TC3Q	30-40	30-40SS	30-40P	3-6PVC	6QP
TC4Q	30-40	30-40SS	30-40P	3-6PVC	6QP
TC5Q	30-40	30-40SS	30-40P	3-6PVC	6QP
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